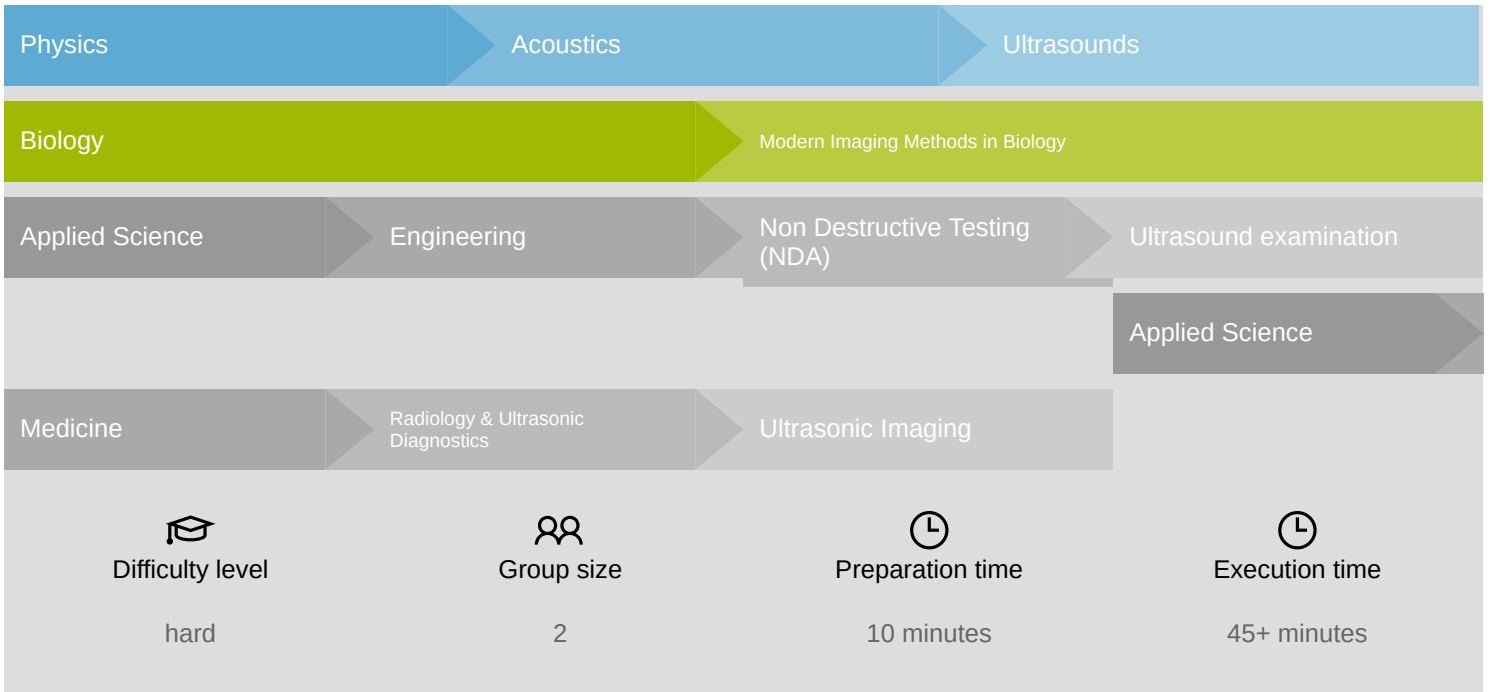


Ultrasonic echography (A-Scan)



Phy Bio





General information

Application



Fig. 1: Equipment for ultrasonic echography, experimental set-up

A-scan (short for Amplitude scan), is routine type of diagnostic test used in optometry or ophthalmology. The A-scan provides data on the length of the eye, which is a major determinant in common sight disorders. The most common use of the A-scan is to determine eye length for calculation of intraocular lens power.

Other information (1/3)

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Prior knowledge



Ultrasound are sound waves with frequencies which are higher than those audible to humans (>20,000 Hz). Ultrasonic images, also known as sonograms, are made by sending pulses of ultrasound into tissue using a probe. The ultrasound pulses echo off tissues with different reflection properties and are recorded and displayed as an image.

Scientific principle



An ultrasonic wave transmitted in a sample is reflected at discontinuities (defects, cracks). From the relationship between the time of flight of this ultra-sonic echoes and the velocity of sound, the distance between ultrasonic transducer and defect (reflector) for different kind of defects can be calculated. Position and size of these defects can be determined by measuring from different directions.

Other information (2/3)

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Learning objective



To learn about Propagation of ultrasonic waves, Time of flight, Echo amplitude, Reflection coefficient, A-scan, Flaw detection, Non destructive testing (NDT), Ultrasonic transceiver

Note

Pay attention to the special operation and safety instructions in the manual of the ultrasonic echoscope.

Other information (3/3)

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Tasks



1. Measure the block with the calliper and the time of flight with the measure ultraecho software.
2. Calculate the sound velocity.
3. Measure the position of the discontinuity with the measure ultraecho software from different angles. Calculate the size of the defects of the test block.
4. Measure the locations and size of the discontinuities with the calliper and compare it with the results of task 4.
5. Discontinuity 10 is also circular. Measure the position and extension in a proper way.

Safety instructions

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- For this experiment the general instructions for safe experimentation in science lessons apply.
- Read the supplied operating instructions thoroughly and completely prior to starting the unit. Ensure that all of the safety instructions that are listed in the operating instructions are strictly followed when starting the unit.
- Only use the unit for its intended purpose.
- Pregnant women as well as people with cardiac pacemakers must keep a distance of at least 1 m from the magnet.

Theory (1/3)

The ultrasound echography (also sonography) developed to be one of the most important investigation methods among others in medicine and NDT (non destructive testing). There are unreviewable multitudes of ultrasonic devices for different applications. They all work on the same basic principles of emitting a mechanical wave, whose reflection will be and recorded in an echogram.

Using the ultrasonic echoscope an ultrasonic probe coupled to the medium under investigation is excited by a short pulse. The emitted ultrasonic wave is reflected at inhomogeneities of the sound impedance and this reflection is detected by the same transducer. The time of flight (t) between the start of pulse at the transmitter and the appearance of the echo is related to the velocity of sound (c) of the medium with the distance (s) of the defect from the ultrasonic probe in the following way:

Theory (2/3)

For measurements in reflection mode

$$(1) c = \frac{2s}{t}$$

Note: The measured values are corrected with probe delay.

By knowing the velocity of sound of the material under investigation, the distance of a defect can be determined directly from the time of flight. The amplitude of the ultrasonic echo depends on the damping of the material between probe and defect, on the difference of the impedance of the material and defect as well as on the geometric form and orientation of the defect.

Theory (3/3)

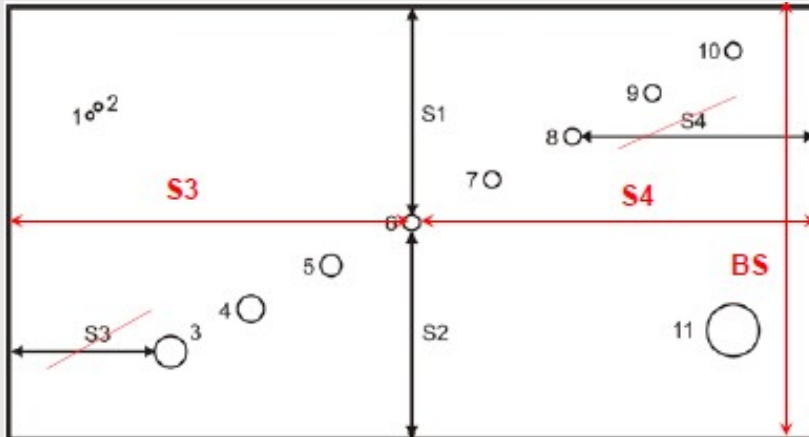


Fig. 3: Scheme of the block including defects and distances to be measured

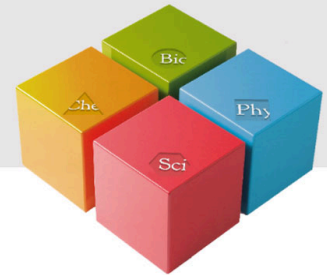
From the measured distances (Fig. 3), the hole size is calculated after (2):

$$(2) \text{ ds Echo} = BS - S1 - S2$$

BS is the size of the block as shown in Fig. 3. Alternatively, it is the height of the block in Fig. 1

Equipment

Position	Material	Item No.	Quantity
1	Basic Set Ultrasonic Echography II	13924-99	1
2	Vernier calliper stainless steel 0-160 mm, 1/20	03010-00	1



Setup and procedure

Setup and Procedure (1/8)

The system Basic Set "Basic Set Ultrasonic echoscope II " consists of an ultrasonic echoscope controller which connects to a computer via USB interface, ultrasonic probes (1 MHz and 2 MHz), an ultrasonic test block, an ultrasonic cylinder set, ultrasonic text plates, ultrasonic gel and echoscopy software for Windows. Proceed as follows:

To perform task 1, to derive the sound velocity, pursue the following steps:

- Measure the size of the test block (BS) with the calliper. While measuring, apply only gentle pressure to avoid scratches on the acrylic block.
- Prepare the echoscope i.e. read manual echoscope entirely and the section on the A-scan (section 5.5.1) and the accessories (section 8) in particular. Switch it on.
- Connect the echoscope to the PC.

Setup and Procedure (2/8)

- Connect the 2 MHz probe to the "Probe (Reflexion)" plug.
- Switch the selection knob to "Reflexion".
- Set in the measure ultraecho software, menu "Options"- "Parameter"- "Time shift" values of probe delay determined in P5160100 and set "Time shift enabled".
- Couple a probe to the test block (on the short side to measure the long side length) using a gel or a water film. Search the back wall echo.
- When using water as a couplant make sure it does not run under the cylinder. It could produce misreadings.

Setup and Procedure (3/8)

- Switch the measuring range (in the "measure ultraecho software") from "Half" to "Full" because the time of flight of the reflex is longer than 100 micro seconds.
- The "measure ultraecho software" program shows the reflected wave as a peak. Adjust the transmitter and receiver amplifier settings until the peak height maximum covers at least 75% of the window height. The amplifier settings are displayed in figure 8.
- Measure the time of flight at the bottom of the rising echo peak edge (same procedure as in P5160100). There are a red and a green cursor on the display to illustrate that. Their values and the difference of the two are shown under the red and green bar under the lower diagram. The difference between the two is displayed under the yellow bar.
- The time of flight can be read out directly using the software cursors.

Setup and Procedure (4/8)

To perform task 2, to calculate the velocity, follow these steps:

- Calculate ultrasound velocity and adjust the value in measure ultraecho software. Switch the display to "Depth". Now, the distance to the defect can be measured directly.

To perform task 3:

- Measure the defects, put the block on its long side and determine the block size (BS), the distances S1, S2 and S3 or S4 (Fig. 2) for each hole.

Setup and Procedure (5/8)

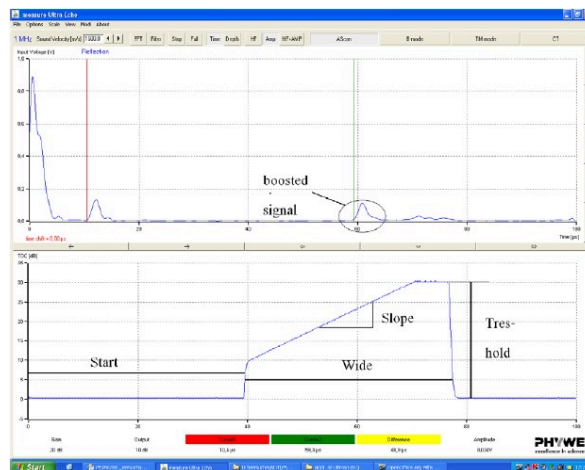


Fig. 2: Illustration of the effects of the amplifier or booster settings on the diagram

Setup and Procedure (6/8)

- Defects in deeper areas of the block do not yield a signal of the same strength. Hence, the echoscope is equipped with an amplifier. The strength of the signal can be adjusted with the knobs treshold, wide, slope and start.
- The parameters at the echoscope should be chosen that the peaks are big enough to be measured but the amplification is low enough to avoid a high background noise. All defects of the sample are measured either relative to both long sides (so the extension of the defect can be determined) or are measured from two sides perpendicular to each other in order to find the precise position of the defect. The determined hole sizes can be compared with the values measured with the calliper.
- Repeat the same procedure with the 1 MHz probe

Setup and Procedure (7/8)

Software

- The measure ultraecho software records, displays and evaluates the data transferred from the echoscope. After starting the program the measure mode is active and the main screen "A-Scan mode" is open. All actions and evaluations can be selected and started in this window.
- The main screen shows in the upper part the A-scan signal, the frequency of the connected transducer and the mode (reflection/ transmission). Actual positions of cursors (red and green vertical line) are displayed at the bottom of the window. The cursors can be positioned by mouse click. The time of flight is displayed under the cursor buttons.

Setup and Procedure (8/8)

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Note: Maintenance

- The ultrasonic cylinders and the probes should be cleaned immediately after use with water or a normal detergent. Dry residues of ultrasonic gel are hard to remove. If necessary use a soft brush. Never use alcohol or liquids with solvents to clean the cylinders or the probes. Deep surface scratches influence the coupling and can induce measurement errors.

Evaluation (1/6)

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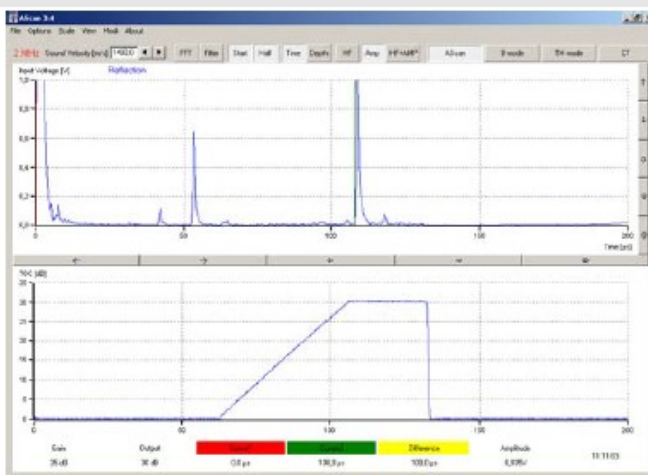


Fig. 4: screen shot of the measurement of the time of flight of the ground echo (long side of the block, green cursor)

Results

Determination of sound velocity of the acrylic block

Measured distance: 148.2 +/- 0.1 mm

Time of flight: 108.0 +/- 0.2 μ s

Calculated velocity of sound acrylic: 2744 +/- 7 m/s after (1)

Literature value: longitudinal sound velocity of acrylics = 2600-2800 m/s.

Evaluation (2/6)

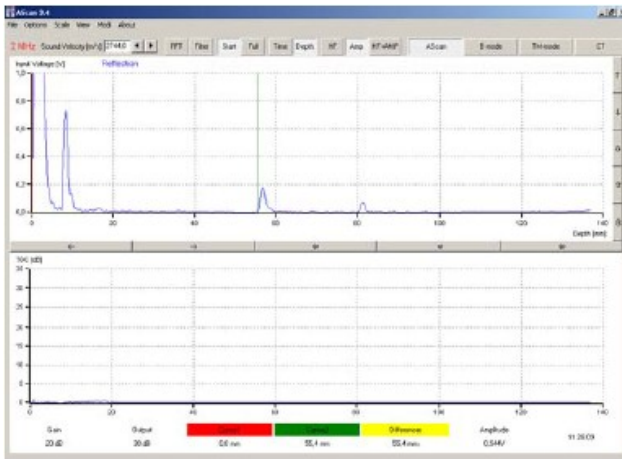


Fig. 5: 10, 11 and ground distance S1.

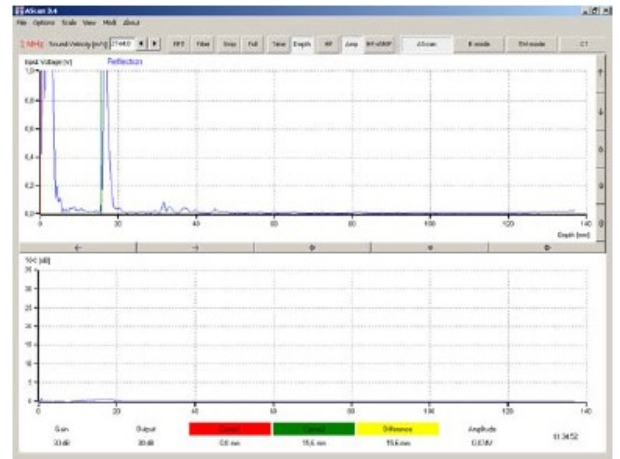


Fig. 6: hole 10 distance S2

Evaluation (3/6)

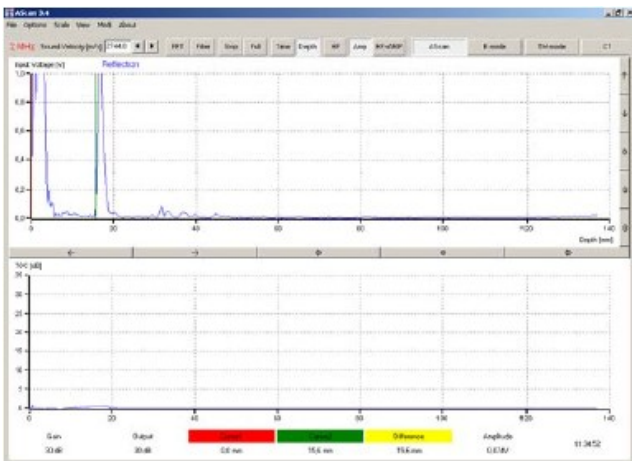


Fig. 7: hole 1, 2 and ground distance S2

Hole 10 can be measured only from one side (acoustic shadow of hole 11, see Fig. 5 and 6).

Hole 1 and 2 can be nearly separated by the 2 MHz probe (Fig. 7). The exact determination of the time of flight of the second hole is not possible though.

Hole 1 and 2 cannot be separated by the 1 MHz probe.

The hole size determined by ultrasound is too small since the ultrasonic field cannot detect precisely the upper rim of the hole because of its extension (about 1 cm).

Evaluation (6/6)

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True or False?

By knowing the velocity of sound of the material under investigation, the distance of a defect can *not* be determined directly from the time of flight.

 True False Check

Slide

Score/Total

Slide 24: Echoscope

0/4

Slide 25: Velocity of sound

0/1

Total Score

 0/5 Show solutions Retry